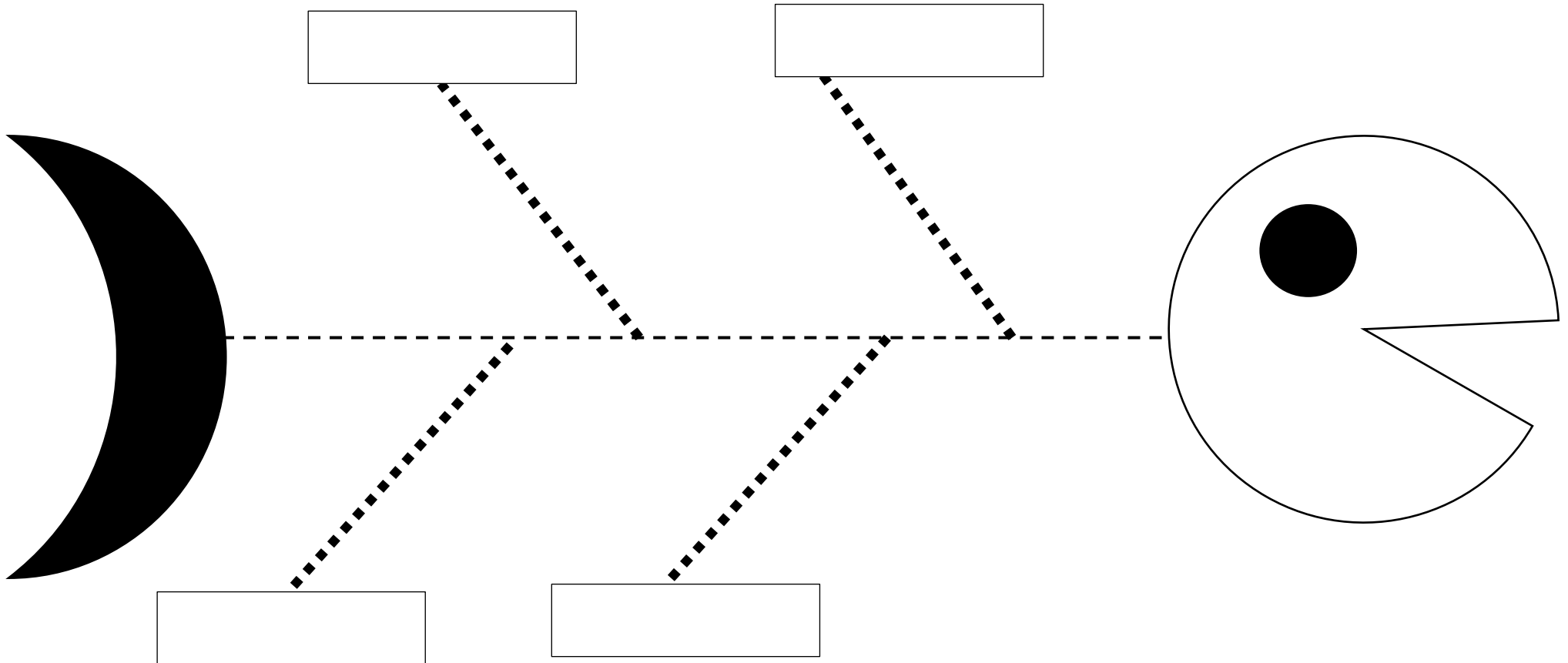


FISHBONE DIAGRAM

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NOTE:

To attach with the Internal Quality Audit Report.